

Maintaining the lead in extrusion. Sustainably.

EXELLIQ AFTER SALES SERVICES

exelliq

Profile Solutions
Worldwide



Service Package for POWER & MPT.TOOLING

Increase your production success by extending the life time of your tools!

This starts with proper cleaning and polishing up to the exchange of wearing parts such as centering units, GET.LOCK and O-rings.

By regular maintenance and replacement of worn or damaged parts, you ensure the correct functioning of your tools and thus increase the production reliability and profile quality!

In our spare parts package, you will find recommended minimum quantities for the maintenance of a **POWER** or **MPT.TOOLING**.

This includes wear parts from the die up to the end of the last vacuum tank.

Take action and use the full potential of your tools!

System: Power.Tooling & MPT.Tooling		
Description	Piece	Item number
DIE:		
air hole protection M3	2	167102
air hole protection M4	2	167103
sleeve conical $\varnothing 2/\varnothing 1 \times 25$ f.air bore	2	164013
cylindr. Torx screw M3x20 mm head $\varnothing 4$ hard.	2	167672
cylindr. Torx screw M3x20 mm hardened	2	167965
cylindr. Torx screw M3x25 mm head $\varnothing 4$ hard.	2	167673
cylindr. Torx screw M3x25 mm hardened	2	167966
cylindr. Torx screw M3x30 mm head $\varnothing 4$ hard.	2	171472
cylindr. Torx screw M3x30 mm hardened	2	171471
cylindr. Torx screw M3x35 mm head $\varnothing 4$ hard.	2	172541
cylindr. Torx screw M3x35 mm hardened	2	174454
sleeve A $\varnothing 4,0$ x l $\varnothing 3$ x 6mm hardened Tx	4	167658
sleeve A $\varnothing 5,5$ x l $\varnothing 3$ x 6mm hardened Tx	4	175287
sleeve A $\varnothing 5,5$ x l $\varnothing 3$ x 6mm hardened	4	167841
parallel pin 3 x 20 DIN 6325	2	102925
plug male 2-pole heat-resistant 350°	1	104325
thermocouple holder 14 x 1,5 $\varnothing 14$ x 40	2	100602
get.LOCK $\varnothing 13$ x 19 with ring $\varnothing 10,4$ x 1	2	161626
get.LOCK $\varnothing 13$ x 28 with ring $\varnothing 10,4$ x 1	4	161543
disc spring A2 $\varnothing 20/10,2 \times 0,8$ mm f.get.LOCK	6	107114
BASEPLATE		
manometer 1/2", -1.0/0 bar $\varnothing 100$ bot.con.	1	101791
reduction ext.thread 3/4", int.thr. 1/2"	1	102864
ABA female connector 3/4" IG brass	1	100212
plug KAPSTO G 1/2" HDPE red	4	162323
O-Ring $\varnothing 12 \times 3,0$ NBR 70 Shore	6	102916
O-Ring $\varnothing 15 \times 3,0$ NBR 70 Shore	2	169812
O-Ring $\varnothing 13 \times 2,0$ NBR 70 Shore	8	106362
O-Ring $\varnothing 15 \times 2,0$ NBR 70 Shore	8	106363
centring pin PT $\varnothing 10 \times 25$ L=25 M6 für TK	2	106091
centring pin PT for justable baseplate $\varnothing 10 \times 10$ L=10 M3	1	163994
fine centring pin $\varnothing 10 \times 16,7$	1	170051
DRY CALIBRATION		
hose translucent red 6/4 mm, PU	5	102694
hose crystal clear 12/8 mm, PVC	1	161197
O-Ring $\varnothing 12 \times 1,5$ NBR 70 Shore	100	102902

Description	Piece	Item number
O-Ring ø 15x1,5 NBR 70 Shore	100	106382
O-Ring ø 3x1,0 NBR 70 Shore	100	102906
O-Ring ø 13x1,5 NBR 70 Shore	100	167252
O-Ring ø 16x1,5 NBR 70 Shore	100	169805
O-ring cord ø3 NBR	2	162789
rubber seal ø8 mm grey	2	106164
rubber seal ø10 mm	4	103563
grub screw with thread coated M12x12 A2	5	161605
plug R1/8"x 5 mit O-Ring ISK4 MS	10	106554
plug M8 x 0,75 x 5 with O-ring ISK4 MS	10	163719
plug R 1/8" x 4 MS	10	162134
cross reversing plug C1 PT Ø10x215	1	168898
cross reversing plug C2 PT Ø10x215	1	168899
cross reversing plug B1 PT Ø10x210	1	168896
cross reversing plug B2 PT Ø10x210	1	168897
reinforcement bushing 10/8mm, VH8	2	162489
tensioning mandrel PTø29x8,4 lower part	2	168944
clamping shaft PT ø16x205 230-290TK OS	2	106664
slide bearing bronze ø18x25 int.ø16	4	105326
upper part of divided tensioning mandrel PT ø30x26	2	168945
positioning pin con. 10°_2/0,00 ø10x9,8	25	160671
positioning pin con. 10°_2/0,10 ø10x9,8	25	160672
positioning pin con. 10°_2/0,20 ø10x9,8	25	160673
positioning pin con. 10°_2/0,30 ø10x9,8	25	160674
positioning pin con. 10°_2/0,40 ø10x9,8	25	160675
positioning pin con. 10°_2/0,50 ø10x9,8	25	160676
TANK PLATES		
rubber seal f.spacer plates grey ø6mm	2	163950
get.SET feather key 00, plastic grey	25	162881
get.SET feather key 01, plastic blue	25	162882
get.SET feather key 02, plastic yellow	25	162883
get.SET feather key 03, plastic green	25	162884
get.SET feather key 04, plastic black	25	162885
get.SET feather key 05, plastic brown	25	175439
GET.CARBIDE8 S type 0 (1,8)	25	161318
GET.CARBIDE8 S type 1 (2,0)	25	161223
GET.CARBIDE8 S type 2 (2,2)	25	161320
GET.CARBIDE8 S type 3 (2,4)	25	161321
GET.CARBIDE8 S type 4 (2,6)	25	161322
GET.CARBIDE8 S type 5 (2,8)	25	161323
GET.CARBIDE8 S type 6 (3,0)	25	161324
grub screw with pivot M8 x 20 A2	20	102011

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Description	Piece	Item number
TANK:		
rubber seal hollow with leg	10	105327
manometer 1/4" -250/0mbar ø63 bot.con.	1	162632
manometer 1/4" -250/0mbar ø63 back con.	1	162631