

Maintaining the lead in extrusion. Sustainably.

# EXELLIQ AFTER SALES SERVICES



Profile Solutions  
Worldwide



## Service Package for RTX

### Increase your production success by extending the life of your tools!

This starts with proper cleaning and polishing up to the exchange of wearing parts such as centering units, GET.LOCK and O-rings.

By regular maintenance and replacement of worn or damaged parts, you ensure the correct functioning of your tools and thus increase the production reliability and profile quality!

In our wear package you will find recommended minimum quantities for the maintenance of a **RTX**.

This includes wear parts from the die up to the end of the last vacuum tank.

Take action and use the full potential of your tools!

<b>System: RTX</b>		
Description	Piece	Item number
<b>DIE:</b>		
air hole protection M3	2	167102
air hole protection M4	2	167103
sleeve conical $\varnothing 2/\varnothing 1 \times 25$ f.air bore	2	164013
cylindr. Torx screw M3x20 mm head $\varnothing 4$ har	2	167672
cylindr. Torx screw M3x20 mm hardened	2	167965
cylindr. Torx screw M3x25 mm head $\varnothing 4$ har	2	167673
cylindr. Torx screw M3x25 mm hardened	2	167966
cylindr. Torx screw M3x30 mm head $\varnothing 4$ har	2	171472
cylindr. Torx screw M3x30 mm hardened	2	171471
cylindr. Torx screw M3x35 mm head $\varnothing 4$ har	2	172541
cylindr. Torx screw M3x35 mm hardened	2	174454
sleeve A $\varnothing 4,0$ x l $\varnothing 3$ x 6mm hardened Tx	4	167658
sleeve A $\varnothing 5,5$ x l $\varnothing 3$ x 6mm hardened Tx	4	175287
sleeve A $\varnothing 5,5$ x l $\varnothing 3$ x 6mm hardened	4	167841
parallel pin 3 x 20 DIN 6325	2	102925
plug male 2-pole heat-resistant 350°	1	104325
thermocouple holder 14 x 1,5 $\varnothing 14$ x 40	2	100602
get.LOCK $\varnothing 13$ x 19 with ring $\varnothing 10,4$ x 1	2	161626
get.LOCK $\varnothing 13$ x 28 with ring $\varnothing 10,4$ x 1	4	161543
disc spring A2 $\varnothing 20/10,2 \times 0,8$ mm f.get.LOCK	6	107114
<b>RTX DRY CALIBRATION</b>		
O-ring $\varnothing 3 \times 1,0$ NBR 70 shore	10	102906
O-ring $\varnothing 4 \times 1,5$ NBR 70 shore	10	102909
O-ring $\varnothing 8 \times 1,5$ NBR 70 shore	20	102913
O-ring $\varnothing 13 \times 1,5$ NBR 70 shore	20	167252
O-ring $\varnothing 15 \times 1,5$ NBR 70 shore	20	106382
O-ring cord $\varnothing 2$ NBR	1	161504
rubber seal $\varnothing 8$ mm 40SH grey	2	106164
rubber seal $\varnothing 10$ mm 40SH grey	4	103563
foam rubber seal $\varnothing 6$ mm 20SH grey	1	103558
cross reversing plug RTx.0 $\varnothing 10 \times 210$ F1 steel	2	178567
cross reversing plug RTx.0 $\varnothing 10 \times 210$ F2 steel	2	178568
cross reversing plug RTx.0 $\varnothing 10 \times 210$ F1SL steel	2	178569
hoseless valve RT $\varnothing 15 \times 7$ w-in mount.	3	178554
securing disc $\varnothing 2,3 \times 0,6$ DIN6799 A2	3	178198
hoseless valve RT $\varnothing 4 \times 6,2$ spacer screw	3	178557
hoseless valve RT $\varnothing 12 \times 7,1$ w-out	3	178563

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Description	Piece	Item number
installation stamp hoseless valve mount.	1	178894
torsion spring d=2,0 Di=11 left turn	1	170457
torsion spring d=2,0 Di=11 right turn	1	171204
hinge stay RTx ø25x23,5 compensation V1	1	179019
compensating washer RT90° vacuum spring (90° rotated design)	1	179411
compression spring Aø17,3x 7,0 Wire ø1,4	1	178745
special cooling lance RT ø5x700 mont.	1	178665
ValveControl M8x12 screw	1	179326
plug with O-ring R1/8" x 5,3	5	106554
plug with O-ring M8 x 0,75 brass	5	163719
grub screw M 8x 6 DIN913 A2 coated	5	165350
grub screw M 6x 4 DIN913 A2 coated	5	176627
plug RTx.0 M12x1 x15,2 ISK4 steel	5	178564
plug with O-ring M6x5,3 steel	5	178190
brass stopper R 3/8 coated	2	166585
brass stopper 1/4" cylindrical with coll	2	170167
stopper G 1/4" x 7 mm A2, coated thread	2	162891
stopper R1/8" x 7 mm A2, coated thread	2	162892
brass stopper R 1/2" DIN906	2	102848
manometer 1/8", -0,6/0 bar Ø40 AH	1	177668
manometer 1/8", 0/4 bar Ø27 AH	1	172184
manometer protection ø35x32 R1/4"	1	172247
positioning pin con. 10° _2/0,00 ø10x9,8	25	160671
positioning pin con. 10° _2/0,10 ø10x9,8	25	160672
positioning pin con. 10° _2/0,20 ø10x9,8	25	160673
positioning pin con. 10° _2/0,30 ø10x9,8	25	160674
positioning pin con. 10° _2/0,40 ø10x9,8	25	160675
positioning pin con. 10° _2/0,50 ø10x9,8	25	160676
ABA male connector 1/2" x 33,5	1	105473
ABA male connector 1/4" x 31,5	1	105474
ABA male connector 3/8" x 32,5	1	105475
<b>TANK PLATES</b>		
bearing type 3 for roller of short cal.	60	171800
foam rubber seal ø6 mm 20SH grey	1	103558
foam rubber seal ø7 mm 20SH grey	1	163109
get.SET feather key 00, plastic grey	25	162881
get.SET feather key 01, plastic blue	25	162882
get.SET feather key 02, plastic yellow	25	162883
get.SET feather key 03, plastic green	25	162884
get.SET feather key 04, plastic black	25	162885
get.SET feather key 05, plastic brown	25	175439

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Description	Piece	Item number
get.CARBIDE8 S 0_1 type S0 1,8	25	161318
get.CARBIDE8 S 1_1 type S1 2,0	25	161223
get.CARBIDE8 S 2_1 type S2 2,2	25	161320
get.CARBIDE8 S 3_1 type S3 2,4	25	161321
get.CARBIDE8 S 4_1 type S4 2,6	25	161322
get.CARBIDE8 S 5_1 type S5 2,8	25	161323
get.CARBIDE8 S 6_1 type S6 3,0	25	161324
O-ring $\varnothing$ 9 x 1,5 mm 70 shore	10	163804
grub screw with pivot 8 x 12 A2	10	106468
<b>TANK</b>		
foam rubber seal 12 x 8 mm EPDM	15	161511
manometer 1/8", -250/0 mbar $\varnothing$ 63, con. 3o	1	168990
manometer 1/8", -250/0 mbar $\varnothing$ 63, con. 9o	1	171385
brake cylinder HB-15-50-DA-M	1	170412